

# PEAK QUALITY BLADES

QUALITY MADE IN SOLINGEN  $\cdot$  SINCE 1923





# The right blade for every application.

Keen blades have been the hallmark of Solingen's industry for centuries and it is here we made our home in 1923. As a family firm, now managed by the fourth generation, we manufacture over 100 million blades every year to the full satisfaction of our customers. With over 100 fully-qualified staff, we are today one of the world's leading manufacturers of blades for technical and industrial applications.

Our products are in use wherever efficient cutting applications are required. Trapezoid and hooked blades for professional flooring experts, snap-off and scraper blades for painters and decorators, deburring cutters and blades for the plastics industry and special-purpose blades for processing fibers and fleece, for cutting film and numerous specialist blades for customer-specific applications form the foundations of our blade-development skills.





- excellent value-for-money and consistently high quality
- → direct contacts to ensure smooth communication
- → flexible, lean organisational structure
- → large standard range
- → customer-specific adaptations
- → support for your product development
- → assistance with complex cutting challenges

# MOZART - uncompromising premium quality.

MOZART blades are crafted in sophisticated production processes and do not leave the factory until stringent quality controls have been carried out.

As one of the world's leading manufacturers of blades, MOZART is committed to Germany as a high-grade production location. Cutting-edge technology and highly accurate manufacturing methods guarantee the quality standard appreciated the world over: "100% made in Solingen".

To ensure this standard is maintained, MOZART has installed a certified quality management system to DIN EN ISO 9001.

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MOZART QUALITY · 5

# MOZART · The right tool for your **trade.**





Robust, integrated universal cutting knife, incl. sheath and 5 blades 975.065



Compact universal cutting knife, incl. protective cap and 1 blade 975.065



**18 mm snap-off knife** #6180.00 Sturdy knife with steel blade guides, incl. 3 blades 180.050



**9 mm snap-off knife** #4095.00 Stainless steel knife, incl. snap-off tool and 3 blades 90.040



Trimming knife #1600.00 The easy but safe way to skive the welded seams in PVC and linoleum flooring





SpeedTrimmer #1610.00 Fast and ergonomic, the ideal tool for trimming welded seams in medium-sized to large projects





**Hook blade** #110.065

Safety hook blade #112.064 51.2 x 18.8 x 0.63 mm, with a very tight hook

Trapezoid blade #975.065

60 x 18.8 x 0.63 mm, with broad bevel 2.1 mm

51 x 18.8 x 0.63 mm



Super-hook blade #105.065

54.8 x 18.8 x 0.63 mm

59 x 18.8 x 0.63 mm



Hook blade #104.064

51 x 18.8 x 0.63 mm, with centre hole 7.2 mm

53.8 x 18.8 x 0.63 mm, blade-back ground



**Hook blade** #117.067

51 x 18.8 x 0.63 mm, with levelled-off tips, centre hole 7.2 mm



51 x 18.8 x 0.63 mm, with rounded tips, centre hole 7.2 mm



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53 x 18.8 x 0.63 mm, with broad bevel 2.1 mm, centre hole 7.2 mm



50 x 18.8 x 0.63 mm, with rounded tips, broad bevel 2.1 mm, centre hole 7.2 mm

#### Polystyrene blade 18 mm

109.4 x 17.9 x 0.50 mm. unsegmented



#### Snap-off blade 9 mm #90.040

**Snap-off blade 9 mm** #93.040

**Snap-off blade 18 mm** #180.050

109.4 x 18 x 0.50 mm, 180.051

with extra-broad, extremely

sharp ground finish

94.5 x 8.9 x 0.40 mm

86 x 8.9 x 0.40 mm, 60° notch angle

Scraper blade 100 mm **Working width** 

and #180.051



53 x 18.8 x 0.63 mm, with broad bevel

#### **Snap-off blade 9 mm** #91.040

84.4 x 8.9 x 0.40 mm



#### Polystyrene blade 9 mm

84.4 x 8.9 x 0.40 mm, unsegmented



Cello blade #884.040 57 x 18.8 x 0.40 mm



#### Trimming blade #8678.000

100 x 14 or 17.4 mm, available in

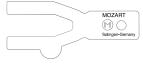
thicknesses of 0.40 and 0.50 mm

for use with trimming knife and SpeedTrimmer



#### **Spacer claw** #8679.000 (PVC) and #8700.000 (linoleum)

for use with trimming knife and SpeedTrimmer



# MOZART · Every cut is an **accurate cut.**

# **MOZART** precision-cut knife

The ideal tool for:

- → neat deburring of plastic parts
- → cutting leather
- → graphic design
- → all kinds of precision cutting





#### Precision-cut knife with oval-head Allen screw

prevents scratch damage to workpieces 1F (2514.00) slim knife for finest cuts

3F (2515.00) powerful, ergonomically designed knife 5F (2515.02) as for 3F, but with additional thread for attaching a mandrel

For knives 1F-5F, we recommend the protective cap with the integrated Allen key for quick & easy blade

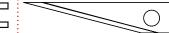


# **MOZART precision-cutting blades**









**Safety blade F4** #512.052 with rounded tip

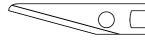
**Special blade F22** #512.063

exposed tip

**Pointed blade F3** #512.053 for accurate plunge-cutting thanks to the with a particularly fine tip for precise











**Safety blade F17** #512.059 for very shallow cuts

Hook blade F18 #512.060 for optimum plunge-cutting and radius

**Special blade F21** #512.062 with rounded tip and reduced length, for controlled cutting

**Standard blade F20** #90512.058 TiN coated for extra product lifetime



8 · PRECISION CUTTING FIND MORE BLADES FOR PRECISION CUTTING · 9 PRECISION CUTS HERE:

# **SLITTING & PERFORATION**



38 x 8 x 0.25 mm Carb.steel Stainless Stainless + TiN #642.025 #90642.025



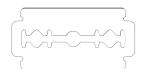
#### Three-hole blade, rounded ends

43 x 22 mm Blade thickn. Carb.steel Stainless 0.10 mm #40.010 #40.015 0.15 mm #42.015 #90042.015 0.20 mm #40.020 #42.020 #90042.020 0.25 mm #40.025 0.30 mm #40.030 #90042.030 0.40 mm #40.040 (with broad bevel)



#### Three-hole blade, straight ends

43 x 22 mm Blade thickn. Carb.steel Stainless Stainless + TiN 0.10 mm #80.010 #80.015 0.15 mm #82.015 #90082.015 #90082.021 0.20 mm #80.020 #82.020 #80.025 0.25 mm 0.30 mm #80.030 #82.030 #90082.030 0.40 mm #80.040 (with broad bevel)



#### **Industrial blade**

43 x 22 mm Blade thickn.

Carb.steel Stainless Stainless + TiN 0.10 mm #310.010 #331.010 #310.015 #331.015 #90331.015 0.15 mm 0.20 mm #310.020



#### Cello blade, straight ends

57 x 18.8 x 0.40 mm

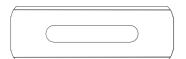
Carb.steel Stainless Carb.steel + TiN Stainless + TiN #881.040 #881.044 #90881.040 #90881.044

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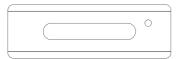
#### Special three-hole blade #450.020

42 x 22.4 x 0.20 mm, stainless



#### Cello blade, narrow bevel #884.040

57 x 18.8 x 0.40 mm, carbon steel



#### Cello blade, rounded ends 57 x 18.8 x 0.40 mm

Carb.steel Carb. + TiN #90880.040



#### Cello blade, single-sided, narrow bevel #886.038

57 x 18.8 x 0.40 mm, stainless

# MOZART BLADES · So sharp they need extra **protection**.





#### **Industrial blade** 60 x 0,2 mm

Carb.steel Stainless Carb.steel + TiN Stainless + TiN #856.023 #90856.024 #90856.023



#### Hot-cut blade, ground on one side #8933.001

19 x 57 x 0.40 mm, carbon steel



Hot-cut blade, ground on both sides #8933.000

19 x 57 x 0.40 mm, carbon steel



# MOZART · A cut above the rest for **textiles & fibers**.



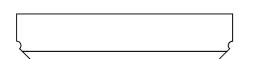


#### 117.5 x 15.7 x 0.884 mm

Stainless + TiN #92010.118

Stainless + CrN

Stainless + TiCN #94010.118



#### Staple fiber blade Mark IV 74.6 x 15.7 x 0.884 mm

#92005.076

#93005.076 ......

Stainless + TiN Stainless + CrN Stainless + TiCN 94005.076

95 x 19 x 0.884 mm

Staple fiber blade #80782.000

32.2 x 12.1 x 0.68 mm

Stainless + TiN #80760.096 #92009.096

Stainless + CrN #93009.096

Stainless + TiCN #94009.096

#### Staple fiber blade #80783.007

16 x 8 x 0.48 mm

Staple fiber blade for Fleissner 140 x 18.9 x 0.884 mm

Stainless #80765.140 #92002.140 Stainless + TiCN #94002.140



Hook blade #117.067

51 x 18.8 x 0.63 mm with levelled tips, centre hole 7.2 mm



Staple fiber blade #80756.000

64 x 7.9 x 0.884 mm Stainless + TiN #80756.000 #92021.000



Fibreglass blade #80758.195

15.8 x 0.87 mm

Length 195 mm #80758.195 248 mm #80758.248



Fibreglass blade #80235.001

22.3 x 8 x 0.25 mm

Fibreglass blade #80261.000

25.4 x 8 x 0.25 mm



Staple fiber blade #80453.000

48 x 8 x 0.50 mm Carb.steel

#80453.000 #80455.000



Staple fiber blade

48 x 7.9 x 0.884 mm

Stainless Stainless + TiN



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Staple fiber blade 76.5 x 7.9 x 0.884 mm

Stainless Stainless + TiN



**Fiberglass blade** #80686.000 135 x 8 x 0.30 mm

12 · TEXTILES & FIBERS

MOZART · **Special-purpose blades.** As individual as your needs.



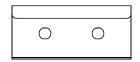
**Special-purpose blade** #8022.000 45 x 15 x 0.30 mm



**Special-purpose blade** #8757.000 45 x 31.9 x 0.80 mm



**Special-purpose blade** #8237.001 18 x 10 x 0.20 mm



Reinforced scraper blade #860.030 57 x 24.8 x 0.28 mm



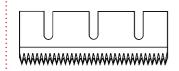
**Special three-hole blade** #450.020 42 x 22.4 x 0.20 mm



**Special-purpose blade** #809.025 39.2 x 18.8 x 0.25 mm



**Special-purpose blade** #8237.000 33.5 x 10 x 0.20 mm



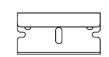
**Toothed blade**#80945.000 85 x 30 x 1.5 mm



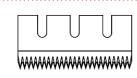
**Special-purpose blade** #8095.000 51 x 14 x 0.50 mm



**Special-purpose blade** #805.030 39 x 18.8 x 0.30 mm



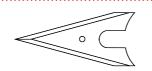
**Reinforced scraper blade** #610.030 39.6 x 19.6 x 0.30 mm



**Toothed blade**#80944.000 65 x 30 x 1.5 mm



**Special-purpose blade** #8758.000 30.4 x 25 x 0.50 mm



**Special-purpose blade** #8308.000 45 x 20 x 0.90 mm



**Self-stropping blade** #600.030 39 x 18.7 x 0.30 mm



**Toothed blade**#80942.000 32 x 41 x 1.6 mm



# MOZART small-batch runs and **prototyping**

Special-purpose blades can be made to your individual specifications.

To do so, we make full use of state-of-the-art laser technology and machinery developed by us in-house to optimise this process.

The results have to be used to be believed.

- → Peak precision
- → Individual down to the last detail
- → For order quantities of one or more

- → Blade thickness 0.10 1 mm
- → Double-sided ground geometry, double bevel, or single-sided, double bevel
- → Material is high-alloyed carbon steel or stainless steels





Pedi plastic corn-shaver #2004.00 Safety assured thanks to accurate cutting and ergonomic



Original Pedi blades #50.013 Professional quality, made in Solingen



Professional quality corn-shaver blades and holders



Pedi Classic corn-shaver #2000.00 with chrome-plated front end



Pedi plastic corn-shaver #2004.00 in POS packaging, incl. 1 stainless blade



**Original Pedi blades** #50.013 2 x 10 blades in POS packaging



Pedi Classic corn-shaver #2002.00 with chrome-plated front end, improved ergonomics





Original Pedi blades #50.013 10 x 10 packs in counter-top display

# MOZART · Packaging the best protection for our premium blades.

















POS friendly packaging, displays and counter-top displays to customers' specifications

**Universal cutter blades** 

**Precision-cutting blades** 100 blades in safe dispenser / 10 dispensers in outer

**Industrial blades** 

box / 5 display boxes in outer

thickness) Alternatively:

100 – 350 blades in the MOZART blade box / 5 boxes in outer (fill quantities depend on blade

1 blade in paraffin packaging / 200 blades in display

box / 10 display boxes in outer

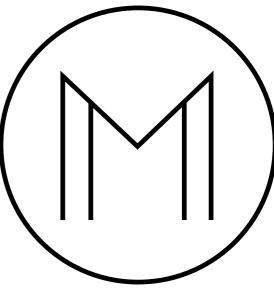
10 blades in safe dispenser / 10 dispensers in display

in POS packaging

Pedi Classic corn-shaver



# MOZART Your partner in blades 100% made in Solingen



# MOZART · From high-grade steel to the perfect blade.

# The recipe for perfect blades

## Highest-quality steel for the perfect MOZART blade.

At MOZART, we only process hand-picked strip steel sourced from certified suppliers. Every batch delivered is subjected to stringent quality checks in our laboratory before it is allowed to be used in production. Only steels that comply fully with our ambitious quality standards in terms of surface, edge quality, carbide density and carbide distribution are passed by our quality control experts and released for blade production.

## Fire and ice.

## MOZART ice-hardening

After blanking, our strip steel is hardened to the required degree in a three-stage process. The steel is heated in sensor-controlled straight-through furnaces in a hydrogen atmosphere. This is followed by the ice-hardening stage, at  $-80^{\circ}$ C, and this is followed by a brief annealing stage to remove stresses. This high-precision process enables us to achieve the ideal mix of hardness and toughness, and very close tolerances of +/- 1 HRC are standard in our production processes.

Grinding to the closest tolerances.

### We know what customers want.

Does your cutting application benefit from a very specific grinding geometry? Whether one-sided or two-sided, single or double cutting edges, concave or roof-shaped – by making full use of our state-of-the-art grinding equipment, some of which is laser controlled, we are able to put virtually any customer-specific requirement into practice.

ONE-SIDED · DOUBLE BEVEL

WO-SIDED · SINGLE BEVEL

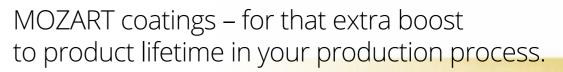
TWO-SIDED · DOUBLE BEVEL

1
1
1

ONE-SIDED · SINGLE BEVEL

GROUND DIMENSIC
a: Honed width
b: Honing angle
c: Ground width
d: Grinding angle
OTHER DIMENSION:

e: Blade width f: Blade thickness g: Blade length



# The right coating for every application.

- **TiN** the most popular hard coating in the blade-making industry: provides high abrasive resistance and two to four-fold service lifetime extensions
- **CrN** the considerably reduced inherent stress in comparison with TiN coatings makes CrN an interesting alternative in cutting applications involving higher bending loads
- **TiCN** an excellent compromise between high abrasive resistance and low coefficient of friction
- **DC** Outstanding abrasive resistance coupled with low coefficient of friction. As a result of its very high hardness, DC coatings are highly susceptible to localised pressure loads

20 · BLADE PRODUCTION

BLADE PRODUCTION · 21

# MOZART production · quality in series production.

High-alloyed strip steel sourced from certified suppliers



High-accuracy blanking



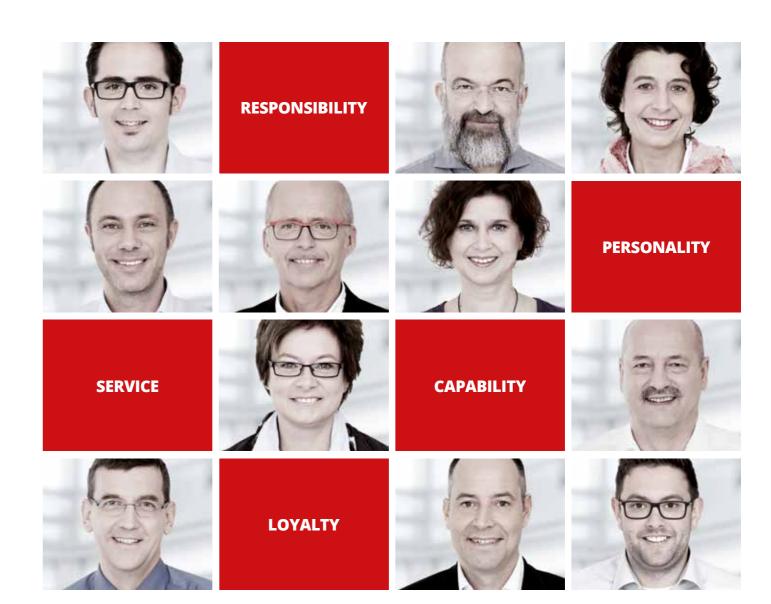
3-stage ice-hardening for a uniform molecular structure



Grinding to the closest tolerances



We are MOZART.



22 · PRODUCTION PROCESS

WE ARE MOZART · 23



# 100 employees · 100 million blades. 100% made in Solingen.



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